

ROLL FORMING MACHINES LLC

2023 CATALOG



Our brand new May 2023 Catalog highlights our best and latest machines.

Roll Forming Machines LLC has been a leading supplier of Roll Forming Machinery since 2009 to a vast array of industries.

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Machines



Silo Machines



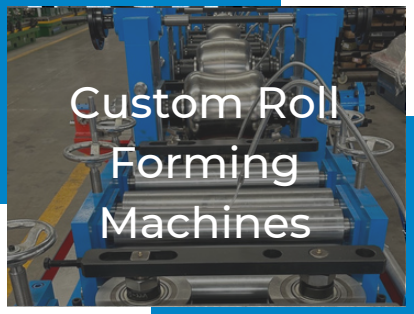
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Misc

Roll Forming
Machines LLC has
been a leading
supplier of Roll
Forming Machinery
since 2009 to a vast
array of industries.
All machines come
with a 1 year
warranty

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Location:
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Suite 120,
Orlando,
FL 32824,
USA

Silo Roof Roll Forming Machine



For inquiries about this machine,
please head to
<https://rollformingmachine.us/silo-roll-forming-machine>

Custom Tube Mill & Pipe Mill Machine



For inquiries about this machine,
please head to
<https://rollformingmachine.us/silo>

Metal Deck Machines

B Deck Chain Drive



- Profile: 1 1/2" B Deck
- Coil Width: 48"
- Forming Speed: 60ft Plus
- Material thickness: 18g - 24g
- Machine Weight: 20 ton
- Machine Footprint: 85ft
- Main power: 480v - 3ph - 60Hz
- Motor: 32hp
- Gearbox: Chain drive
- Stations: 28
- Cutting type: Hydraulic Shear
- Safety covers- optional

For inquiries about this machine, please head to <https://rollformingmachine.us/bdeck-chain-drive>

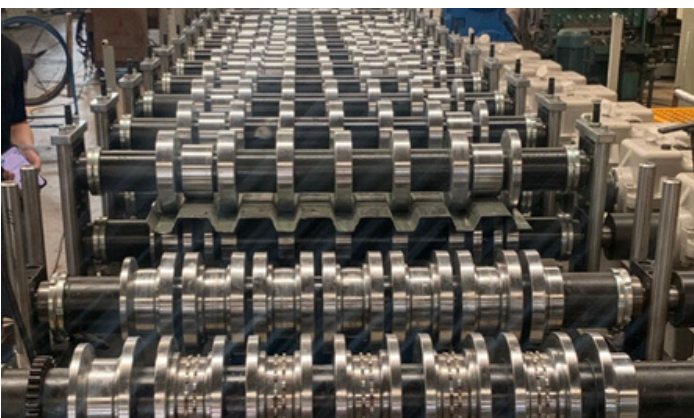


New B Deck Roll Forming Machine



- Profile: 1 1/2" B Deck
- Coil Width: 48"
- Forming Speed: 60ft Plus
- Material thickness: 18g - 24g
- Machine Weight: 20 ton
- Machine Footprint: 85ft
- Main power: 480v - 3ph - 60Hz
- Motor: 32hp
- Gearbox: Chain drive
- Stations: 28
- Cutting type: Hydraulic Shear
- Safety covers- optional

For inquiries about this machine, please head to <https://rollformingmachine.us/bdeck-chain-drive>



Metal Deck Machines

Rafted Cassette Rollformer



- Footprint 120ft x 15ft
- 20,000lb Uncoiler
- Stands 28 gauges 16 to 22g
- Driven with 28 gearboxes and reducers
- Main motor 65hp 3ph 60hz
- Embosser stations with gearbox drive station 25hp motor
- On and off embossing rollers
- Flying Hydraulic shear and changing table
- Profiles are b deck 1-1/2" / Q deck 3" 4 ribs
- Coil width 48" +/-
- Computer controls Yasakawa
- Drive Fuji mmi Mitsubishi Plc
- E stops and safety fence
- Total machine weight 100 tons +/-
- 4-inch main shafts and 5-inch embossing shafts

For inquiries about this machine, please head to

<https://rollformingmachine.us/rafted-cassette-rollformer>



B deck Auto stacker



- Machine Weight: 3 ton
- Machine Footprint: 36' x 12'
- Main power: 240v - 60Hz - 480v
- Control system: Delta
- Safety covers:
- E Stops
- FOB Orlando, Florida

For inquiries about this machine, please head to <https://rollformingmachine.us/b-deck-auto-stacker>



Building & Construction Machines

C&Z Purlin Forming Machine



- Profile - 5" to 12"
- Coil Width - Variable
- Forming Speed - 50 - 60ft
- Material thickness - Variable
- Machine Weight - 15 ton
- Machine Footprint - 60ft x 12ft
- Main power - 32Hp - 480v - 3ph
- Stations - 21
- Cutting type - Hydraulic shear
- Control system - Delta
- Safety covers- Yes
- E Stops
- FOB Orlando, Florida

For inquiries about this machine, please head to <https://rollformingmachine.us/c-z-purlin-machine>



Fan Cap / Fascia Metal Machine



- Profile: 8" x 2"
- Coil Width - 13.5"
- Forming Speed - 70ft - 80ft per min
- Material thickness - 0.27 - 0.32
- Machine Weight - 6 ton
- Machine Footprint - 34ft x 3ft
- Main power - 240v 3ph
- Motor - 10Hp
- Gearbox - chain drive
- Stations - 22
- Cutting type - Electric shear
- Control system - Delta
- Safety covers- Optional

For inquiries about this machine, please head to <https://rollformingmachine.us/fan-cap-fascia-metal-machine>



Building & Construction Machines

Fascia Gutter Rollformer



- Profile: Fascia Gutters
- Coil Width: 14"
- Forming Speed: 70 - 80ft
- Material: Aluminum
- Machine Weight: 7 ton
- Machine Footprint: 31ft
- Main power: 8Hp
- Motor: 240v 3ph 60Hz
- Gearbox: Chain drive
- Stations: 24
- Cutting type: Electric shear
- Control system: Delta
- Safety covers- Yes
- E Stops

For inquiries about this machine, please head to <https://rollformingmachine.us/fascia-gutter-rollformer>

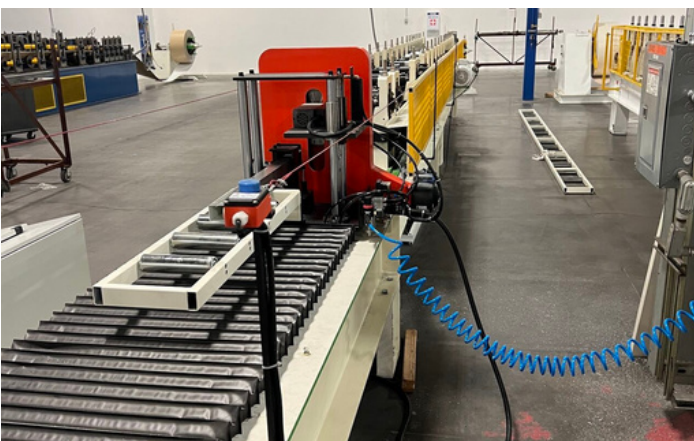


2x2 Tube Rollformer With Flying Saw



- Profile - 2" x 2" Tube
- Coil Width - 9.5"
- Forming Speed - 70 - 80
- Material thickness - 0.27
- Machine Weight - 6 Ton
- Machine Footprint - 33ft x 4 ft
- Main power - 240v - 3ph - 60Hz
- Motor - 8 Hp
- Gearbox - Chain Drive
- Stations - 22
- Cutting type - Flying saw
- Control system - Delta
- Safety covers- optional
- E Stops

For inquiries about this machine, please head to <https://rollformingmachine.us/2x2-tube-rollformer-with-flying-saw>



Building & Construction Machines

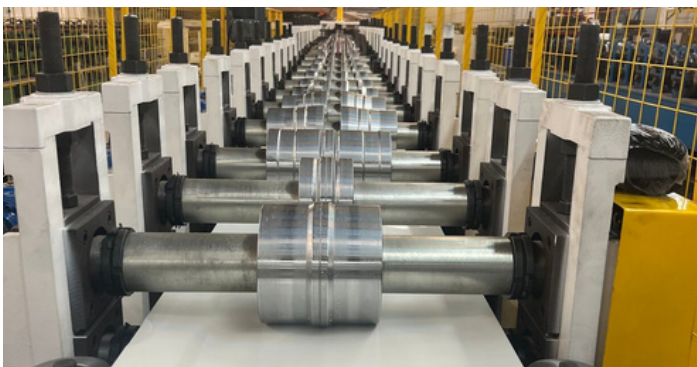
Ridge Cap Bender Machine



- Manually Adjustable Depth Control for Different Pitches
- Operated via Foot Switch
- Material thickness: 22g to 29g
- Panel width: 36" wide
- Pitch 1 - 12 to 4 - 12 Max
- Profile - Pbr - AG
- Machine Weight - 1400lbs
- Machine Footprint - 70" height 70" x 60 deep
- Main power - 240v - 3ph - 60Hz
- Ridge cap production speed: 4 ridge caps per minute

For inquiries about this machine, please head to
<https://rollformingmachine.us/ridge-cap-bender-machine>

Custom Patio Cover Pan Machine



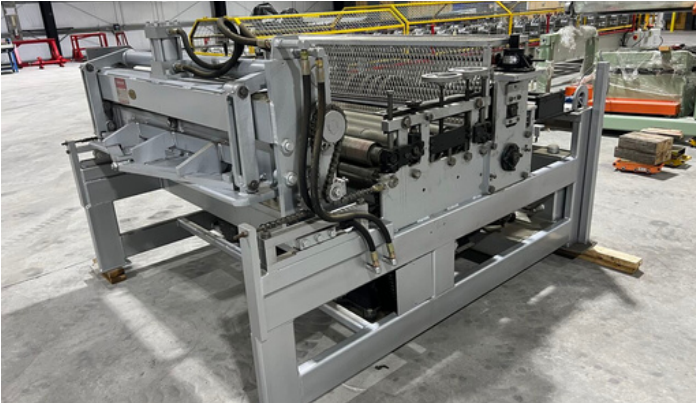
- Custom Patio Cover Pan Rollformer
- Foot print 30ft x 5ft x 4ft
- Gear box drive
- Flying hydraulic shear
- Power 240v 3 ph 60hz
- Computer controls read out in inches
- Manual uncoiler
- Speed 85 feet per minute plus

For inquiries about this machine, please head to
<https://rollformingmachine.us/custom-patio-cover-pan-machine>



Building & Construction Machines

Slitter Line Machine



- Restored slitter line
- New control cabinet
- 16g 60" cut to length line
- Straightening rollers



For inquiries about this machine, please head to <https://rollformingmachine.us/slitter-line-machine>

New PBR



- 40 feet long 5 feet wide
- Computer batching
- 20 stand
- Heavy Duty rollers
- Heavy Duty motor
- chain drive
- E stops and safety covers
- Read out in inches



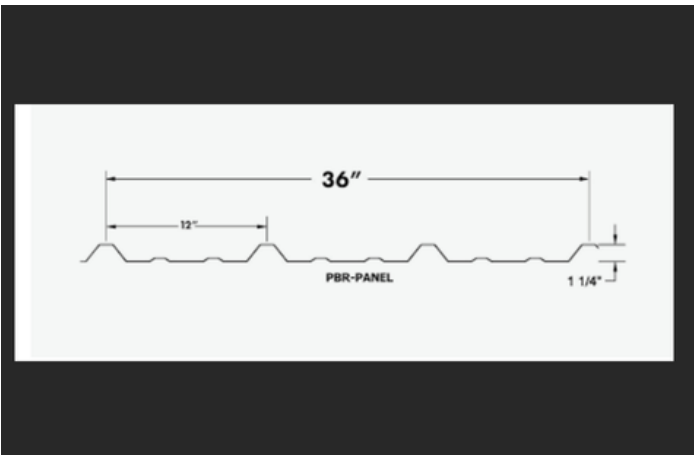
For inquiries about this machine, please head to <https://rollformingmachine.us/pbr-20-stand-machine>

Building & Construction Machines

AGR Classic Rib/ PBR Panel Trimmer



- Contact us for details and specifics about this machine

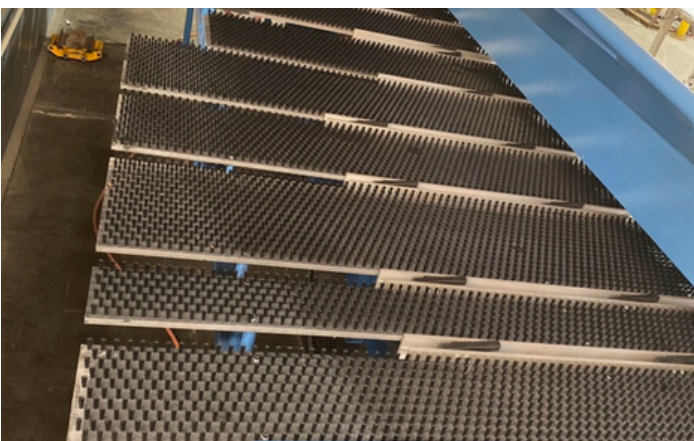


For inquiries about this machine, please head to <https://rollformingmachine.us/ag-classic-rib-trimmer>

CNC Metal Folder Machine



- Bending width 13ft long
- Hydraulic motor and clamps
- Box & pan operation
- Computer controls
- Servo back gauge with adjustable fingers
- Safety light sensor
- 240v 3ph 60hz
- Back gauge bristle brush support



For inquiries about this machine, please head to <https://rollformingmachine.us/cnc-metal-folder-machine>

Building & Construction Machines

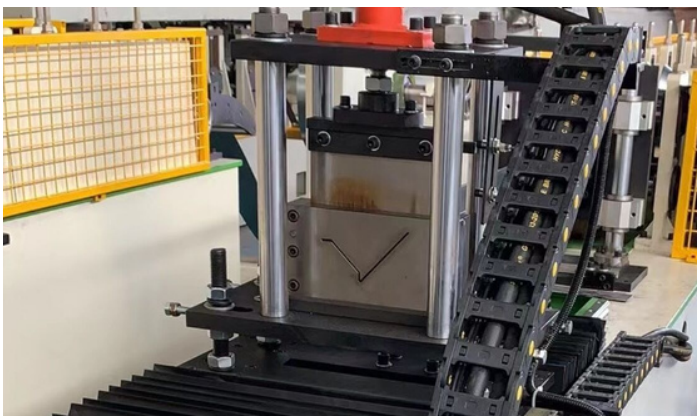
PBR Pre Shear Heavy Duty Machine



- 20' stands
- Chain drive
- 4 Post pre shear
- Motor sizes pre shear 4hp 240 v3 ph hz
- Main motor 7.5hp 240 v 3ph 60hz
- Tolling heat treated hard chromed rollers
- Computer controls read out in inches
- Computer batching
- Hydraulic uncoiler with car 10,000lb
- Print length 37ft - 6"
- 5ft wide 5ft tall
- Safety covers and e stops
- Weight 12,000lb

For inquiries about this machine, please head to <https://rollformingmachine.us/pbr-pre-shear-heavy-duty-machine>

New FHA Drip Edge Roll Forming Machine



- 40 feet long 5 feet wide
- Computer batching
- 20 stand
- Heavy Duty rollers
- Heavy Duty motor
- chain drive
- E stops and safety covers
- Read out in inches

For inquiries about this machine, please head to <https://rollformingmachine.us/new-fha-drip-edge-roll-forming-machine>

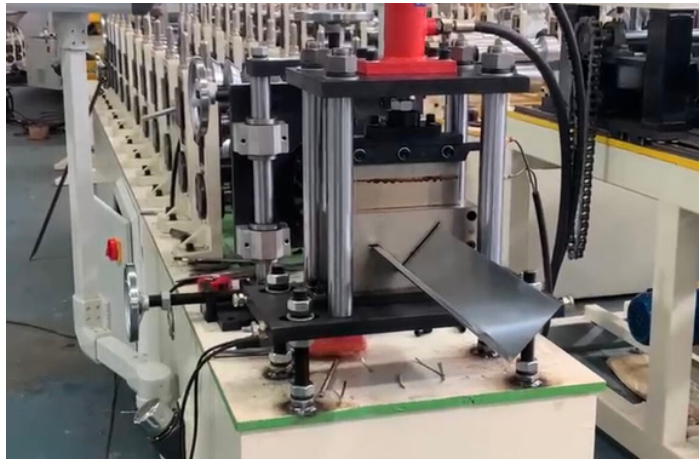
Building & Construction Machines

Drip Edge Stop and Shear Machine



- Weight 2500lbs
- Size 15ft 10 stands hydraulic shear
- Power electric 240v three phase 60 Hz
- Materials include galvanized, galvalume, aluminum and copper

For inquiries about this machine, please head to <https://rollformingmachine.us/drip-edge-stop-and-shear-machine>



Step Roof Flashing Roll Forming Machine



- Metal roof flashings roll forming machines Most roofing involves the use of flashings that complete its joints, connecting slopes elements and areas of contiguity to walls and gables. Flashings are made from the same materials, of which the main roof material is made
- Condition: NEW
- Trim and Flashing Manufacturing Equipment

For inquiries about this machine, please head to <https://rollformingmachine.us/step-roof-flashing-roll-forming-machine>



Building & Construction Machines

Roof and Wall Panel Auto Stacker Machine



- Auto stacker will support up to 40 feet long panels
- Machine Weight: 3 ton
- Machine Footprint: 36' x 12'
- Main power: 240v - 60Hz - 480v
- Control system: Delta
- Safety covers:
- E Stops:

For inquiries about this machine, please head to
<https://rollformingmachine.us/roof-and-wall-panel-auto-stacker-machine>



Pbr 20 Station Electric Shear Machine



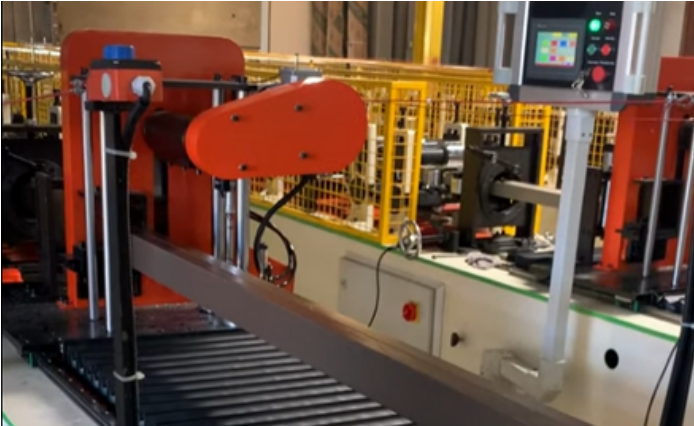
- Cutting type Electric Shear
- 20 Stations
- Pbr forms 70 to 80 feet per minute
- Heavy Duty Construction
- Forms 24g to 29g
- Coil width 43" wide
- Chain Drive
- Computer Controls with 10 batching groups
- E stops
- 36" Profile

For inquiries about this machine, please head to
<https://rollformingmachine.us/pbr-20-station-electric-shear-machine>



Building & Construction Machines

Joist Tube Forming Rollformer



- Profile: 8" x 3" Joist - Beam
- Coil Width: 24"
- Forming Speed: 70" per min
- Material thickness: 0.32 to 0.40
- Machine Weight: 10 ton
- Machine Footprint: 54ft
- Main power: 240v - 3ph - 60Hz
- Motor: 8Hp
- Gearbox: Chain drive
- Stations: 26
- Cutting type: Flying saw
- Control system: Delta
- Safety covers: yes
- E Stops

For inquiries about this machine, please
head to
<https://rollformingmachine.us/joist-tube-forming-rollformer>

Patio Post Roll Forming Machine



- Profile: Patio Post Roll Forming Machine Size posts 2" x 2", 2" x 3", 3" x 3"
- Coil Width: 24" -
- Forming Speed: 70" per min
- Material thickness: 0.32 to 0.40
- Machine Weight: 10 ton
- Machine Footprint: 54ft
- Main power: 240v - 3ph - 60Hz
- Motor: 8Hp
- Gearbox: Chain drive
- Stations: 26
- Cutting type: Flying saw
- Control system: Delta
- Safety covers: yes
- E Stops

For inquiries about this machine, please
head to
<https://rollformingmachine.us/patio-post-roll-forming-machines>

Building & Construction Machines

Cee & Zee Purlin Roll Forming Machine



- Profile - 5" to 12"
- Coil Width - Variable
- Forming Speed - 50 - 60ft
- Material thickness - Variable
- Machine Weight - 15 ton
- Machine Footprint - 60ft x 12ft
- Main power - 32Hp - 480v - 3ph
- Stations - 21
- Cutting type - Hydraulic shear
- Control system - Delta
- Safety covers- Yes
- E Stops

For inquiries about this machine, please head to
<https://rollformingmachine.us/cee-zee-purlin-roll-forming-machine>

Trimming Shear Hydraulic Machine

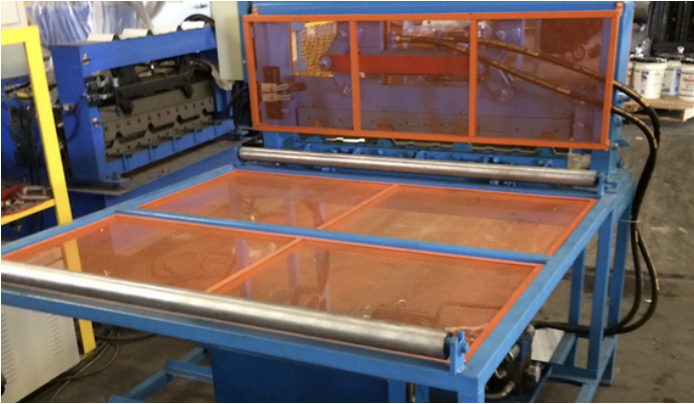


- Will Cut 1 inch Bar and Plate
- Dimensions: 8 ft x 3 ft x 5 ft
- Hydraulic Clamp
- 480 Volt Motor

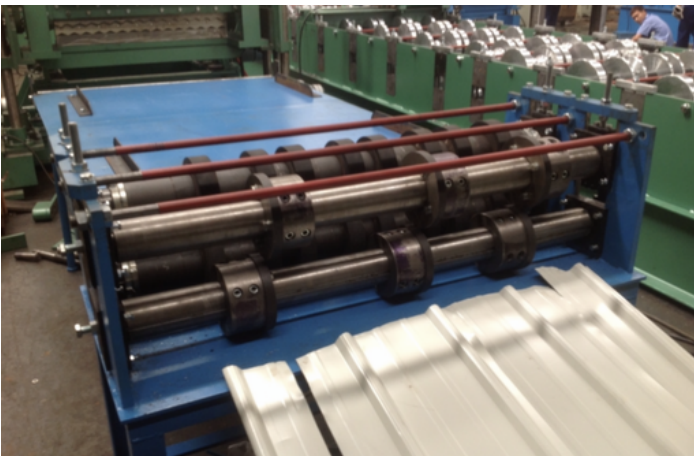
For inquiries about this machine, please head to
<https://rollformingmachine.us/trimming-shear-hydraulic-machine>

Building & Construction Machines

AG Panel Slitter Machine



- 22 Gauge Stock
- 49" Wide Panel Width
- Multiple Blades
- Automatic Feed
- Adjustable to Multiple
- Chain Drive



For inquiries about this machine, please head to <https://rollformingmachine.us/ag-panel-slitter-machine>

Tube Rollformer



- Production Capacity: 60ft
- Condition: New
- Pipe Thickness: (0.27 – 0.32 inch)
0.5mm-0.8mm
- Applicable Industries: Manufacturing, Guttering
- Pipe Material: Aluminum, painted steel
- Pipe Diameter: 203mm x 51mm. (8"x 2")
- Tube Roll Former dimensions 30' x 5' x 5'
- Tube Roll Former Machine weight 7 ton



For inquiries about this machine, please head to <https://rollformingmachine.us/tube-rollformer>

Building & Construction Machines

Roller Shutter Door Machine



- Production capacity: 50ft
- Condition: New
- Roller Shutter 6" Wide
- Channel Thickness: 0.27" – 0.32" / 0.5mm – 245
- Applicable Industries: Roller Doors
- Materials: Aluminum, Steel, Galvalume Painted
- Dimensions: 17' x 31 x 51
- Forming Steps: 13 Stations
- Machine weight 4 ton

For inquiries about this machine, please head to <https://rollformingmachine.us/roller-shutter-door-machine>

Slitter Blanking Line Machine

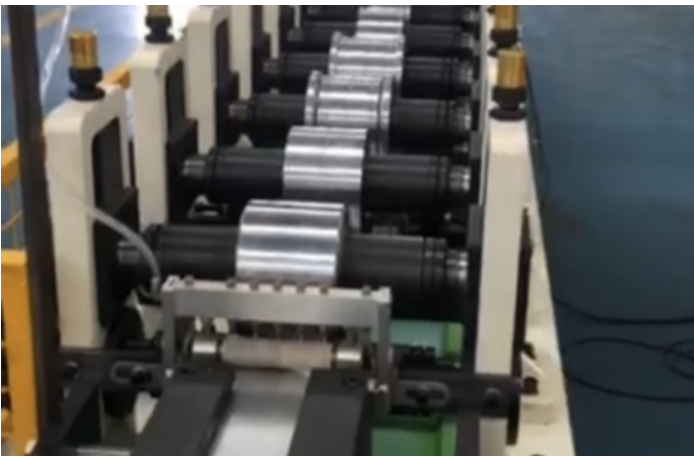


- Gauge 3,4 mm thick mild steel coil processing
- Up to 1830 mm wide coils
- Blanking rates up to 30,5 m/min
- Consistent length tolerances to +/- 0,8 mm
- Easily accessible for operator setup, quickly positioned slitter knives
- 4-roll straightening section provides flat multiples
- Electronic controls for pre-setting blank sizes and batch counts
- Edge trim rewinders, scrap choppers and stacking systems are available
- Variable speed chain drive supplies constant-rate product output from 4,6 m/min to 100 31 m/min
- A host of accessories are available to custom fit the users exacting blanking needs.

For inquiries about this machine, please head to <https://rollformingmachine.us/slitter-blanking-line-machine>

Building & Construction Machines

Metal Stud Machine



- Type: Nonstop cutting roll-forming machine
- Tile Type: Galvanized Steel
- Use: Drywall
- Production Capacity: 40-45M/MIN
- Dimension (LWH): 2700 x 1600 x 2480mm
- Weight: 3.2t
- Usage: Drywall construction
- Forming stations: 12
- Transmission: Gear
- Decoiler: Load 5 Tons of Coil Material

For inquiries about this machine, please head to <https://rollformingmachine.us/metal-stud-machine>

U Channel Machine

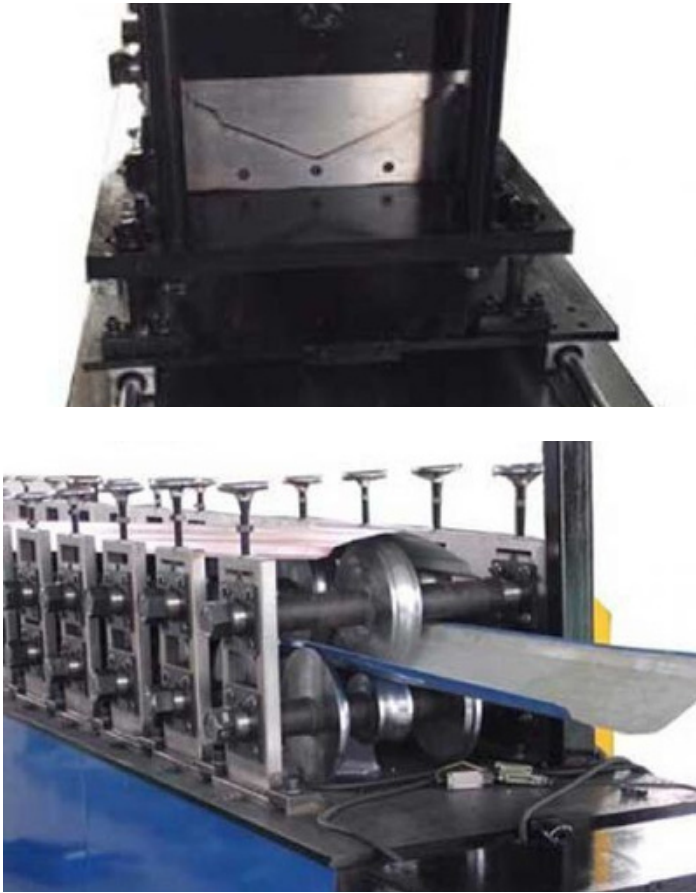


- Production capacity: 50ft
- Condition: New
- U Channel Size: 2" x 3" x 2"
- Channel Thickness: 0.27" – 0.32" / 0.5mm – 0.8mm
- Materials: Aluminum, Steel, Galvalume, Painted Steel
- dimensions 17' x 6' x 7'
- Forming steps: 12 steps
- Machine weight: 4 ton

For inquiries about this machine, please head to <https://rollformingmachine.us/u-channel-machine>

Building & Construction Machines

Ridge Cap Machine



- Manual uncoiler
- 12 stations
- Gear drive
- Moving Hydraulic shear
- Safety covers
- E stop
- Fuji mm
- Yasakawa drive
- Mitsubishi Plc
- Motor 480 v
- Coil size is 15" wide

For inquiries about this machine, please head to <https://rollformingmachine.us/ridge-cap-roof-machine>

PBR Ridge Cap Bender



- Use for metal roof ridge caps
- Material thickness 22g to 29g
- Panel width 36" wide 1 1/4 rib
- Pitch 1 – 12 to 4 – 12
- Roof ridge cap bender machine weight 2000lbs
- Pbr ridge cap machine dimensions 6' x 5' x 5'
- Ridge cap production speed 4 ridge caps per minute

For inquiries about this machine, please head to <https://rollformingmachine.us/pbr-ridge-cap-bender>

15,000lb Uncoiler With Hydraulic Car



- Decoiling speed: 60ft per min
- Max loading capacity: 15,000lb
- Coil width: 48"
- Machine Weight: 3.5 ton
- Machine Footprint: 14ft x 6ft x 6ft
- Car size: 35" x 28"
- Working speed: per rollformer
- Controls: Jog controls
- Proximity sensor
- Air brake

For inquiries about this machine, please head to <https://rollformingmachine.us/15-000lb-uncoiler-with-hydraulic-car>



3000 lb Double Head Manual Uncoiler



- Manual Decoiling speed: 70ft - 80ft
- Max loading capacity: 3 ton
- Loading 2 coil: Double Head
- Coil width: 30" ID 20"
- Machine Weight - 600lbs
- Machine Footprint - 6' x 6' x 5'
- Working speed: Work with roll forming machine

For inquiries about this machine, please head to

<https://rollformingmachine.us/3000-lb-double-head-manual-uncoiler>



Recoiler



- Machine Weight - 5 ton
- Machine Footprint - 14ft x 6ft x 6ft
- Main power - 7Hp
- Max loading capacity - 10,000lb
- Production Capacity: 70/80 Ft
- Material width: max 48"
- Control system - PLC - 240v 3ph 60Hz
- Speed control: infrared sensor
- Working speed: Work with roll forming machine

For inquiries about this machine, please head to <https://rollformingmachine.us/5-ton-recoiler>



10,000 Ib Recoiler With Drag Line



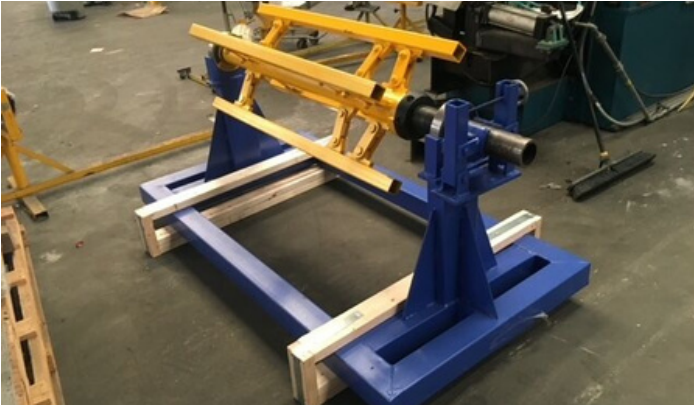
- Coil width: 48"
- Machine Weight: 3.5 ton
- Machine Footprint



For inquiries about this machine, please head to <https://rollformingmachine.us/10-000-ib-recoiled-with-drag-line>

Uncoilers/Decoilers

Manual Uncoilers



To get info and specifications about this uncoiler, please contact us.

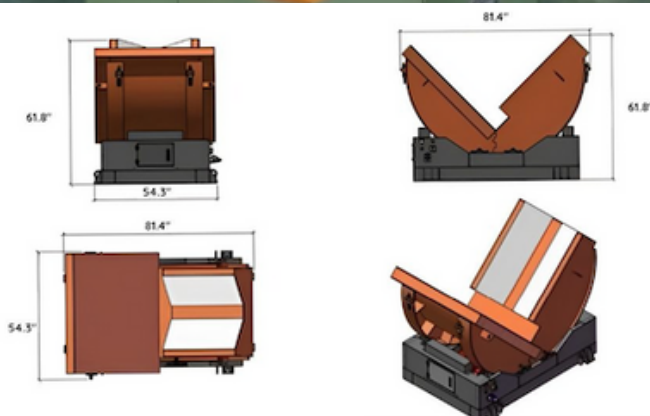


For inquiries about this machine, please head to <https://rollformingmachine.us/manual-uncoiler>

Coil Tipping Car



- Coil Tipping Car
Maximum 7 Tons
- 240v Three Phase
60Hz



Maximum 7 ton

Roll Forming Machines LLC

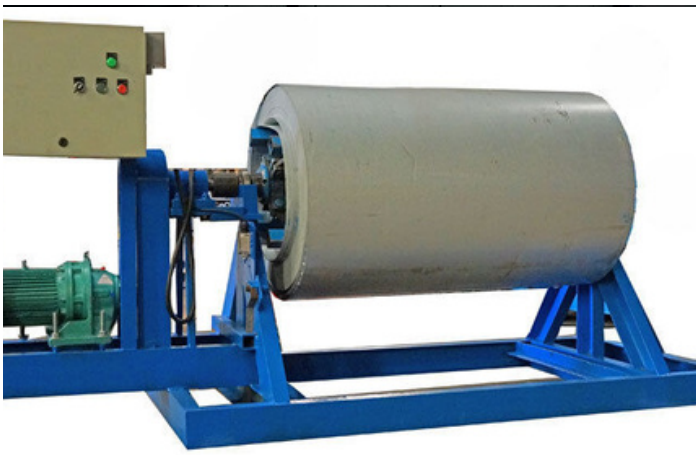
For inquiries about this machine, please head to <https://rollformingmachine.us/coil-tipping-car>

Uncoilers/Decoilers

Decoiler Machine



- To get info and specifications about this uncoiler, please contact us.



For inquiries about this machine, please head to <https://rollformingmachine.us/decoiler-uncoiler-machine>

Hydraulic Decoiler With Car



- Production capacity
- Max coil weight 10,000lb
- Hydraulic Decoiler dimensions 17' x 6' x 7'
- Speed feed
- Machine weight 7 ton



For inquiries about this machine, please head to <https://rollformingmachine.us/hydraulic-decoiler-with-car>

10,000lb Hydraulic Uncoiler on Track



- Machine Weight - 3 ton
- Machine Footprint - 14ft x 6ft x 6ft
- Main power - 7Hp
- Max loading capacity - 10,000lb
- Production Capacity: 70/80 Ft
- Material width: max 48"
- Control system - PLC - 240v 3ph 60Hz
- Speed control: infrared sensor
- Working speed: Work with roll forming machine

For inquiries about this machine, please head to <https://rollformingmachine.us/10-000lb-hydraulic-uncoiler-on-track>

Roof & Wall Panel Machines

Drip Edge Flashing Machine



- Weight 2500lbs
- Size 18ft x 3 x 5ft
- Power electric 240v three phase 60 Hz
- Materials include galvanized, galvalume, aluminum and copper
- Speed 80ft minute
- 10 stands
- Electric shear

For inquiries about this machine, please head to <https://rollformingmachine.us/drip-edge-flashing-machine>



AG Panel Machine



- 40 feet long 5 feet wide
- Pre Shear
- Computer batching
- 18 stands
- Heavy Duty rollers
- Heavy Duty motor
- chain drive
- E stops and safety covers
- Read out in inches
- Used with 10,000lb Uncoiler with car

For inquiries about this machine, please head to <https://rollformingmachine.us/ag-panel-machine>



Roof & Wall Panel Machines

Drip Edge Roll Forming Machine



- Weight 2500lbs
- Size 18ft x 3 x 5ft
- Power electric 240v three phase 60 Hz
- Materials include galvanized, galvalume, aluminum and copper
- Speed 80ft minute
- Size 15ft 10 stands
- Hydraulic shear

For inquiries about this machine, please head to

<https://rollformingmachine.us/drip-edge-roll-forming-machine-2>



Pbr Roof Panel Machine



- 40 feet long 5 feet wide
- Computer batching
- 20 stand
- Heavy Duty rollers
- Heavy Duty motor
- Chain drive
- E stops and safety covers
- Read out in inches



For inquiries about this machine, please head to

<https://rollformingmachine.us/pbr-roof-panel-machine-2>

Roof & Wall Panel Machines

Insulated Panel Machine



- Profile - Foam sandwich panel
- Coil Width - 50" to 24"
- Forming Speed - 50ft per minute
- Material thickness - 24g to 29g
- Machine Weight - 7 ton
- Machine Footprint - 25ft x 7ft
- Main power - 12hp
- Motor - Chain drive
- Gearbox - Chain drive
- Stations - 13
- Cutting type - Pre shear
- Control system - CNC servo automatic width changing
- Safety covers- optional
- E Stops

For inquiries about this machine, please head to <https://rollformingmachine.us/insulated-panel-machine>

Custom Ridge Cap Machine



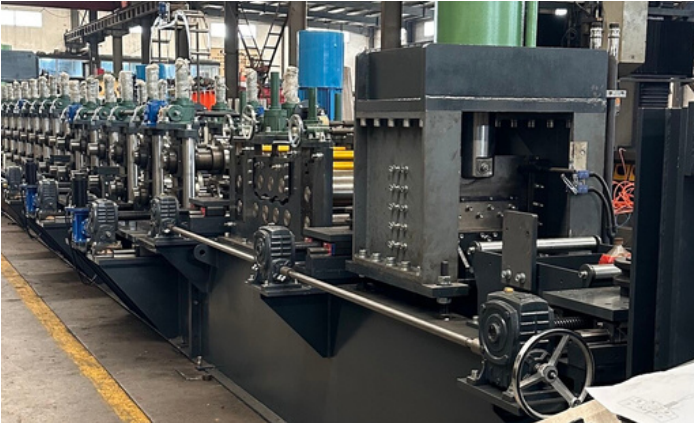
- Manually Adjustable Depth Control for Different Pitches
- Operated via Foot Switch
- Material thickness: 22g to 29g
- Panel width: 36" wide
- Pitch 1 - 12 to 4 - 12 Max
- Profile - Pbr - AG
- Machine Weight - 1400lbs
- Machine Footprint - 70" height 70" x 60 deep
- Main power - 240v - 3ph - 60Hz
- Ridge cap production speed: 4 ridge caps per minute

For inquiries about this machine, please head to <https://rollformingmachine.us/custom-ridge-cap-machine>



Silo Machines

Silo Stiffener Line



- For information and Specifications on this machine, please contact us.



For inquiries about this machine, please head to <https://rollformingmachine.us/silo-stiffener-line>

Silo Roof Roll Forming Machine



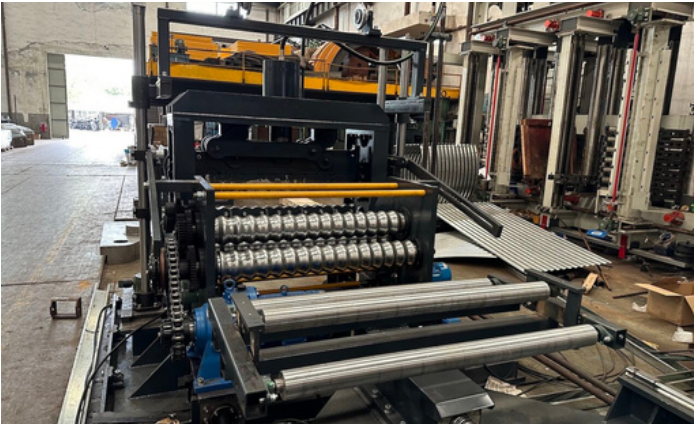
- For information and Specifications on this machine, please contact us.



For inquiries about this machine, please head to <https://rollformingmachine.us/silo-roof-roll-forming-machine>

Silo Machines

Silo Roll Forming Machine



- For information and Specifications on this machine, please contact us.



For inquiries about this machine, please head to <https://rollformingmachine.us/silo-roll-forming-machine>

Pergola & Patio Cover Machines

Fan Cap Fascia Cover Roll Forming Machine



- 8" Fan Cap Fascia Cover
- Foot print 36 ft x 6ft
- Power 240v 3ph 60 Hz
- Hydraulic Flying Shear or Cam Shear
- 2" Shafts Heat Treated Tooling With Hard Chrome
- CNC Controls Read Out In Inches



For inquiries about this machine, please head to <https://rollformingmachine.us/fan-cap-fascia-cover-roll-forming-machine>

3"x 8" Corbel Cutter



- For information and Specifications on this machine, please contact us.



For inquiries about this machine, please head to <https://rollformingmachine.us/3x-8-corbel-cutter>

Pergola & Patio Cover Machines

Aluminum Patio Beam Machine



- Profile: Joist - Beam
- Coil Width: 24"
- Forming Speed: 70" per min
- Material thickness: 0.32 to 0.40
- Machine Weight: 10 ton
- Machine Footprint: 54ft
- Main power: 240v - 3ph - 60Hz
- Motor: 8Hp
- Gearbox: Chain drive
- Stations: 26
- Cutting type: Flying saw
- Control system: Delta
- Safety covers: yes
- E Stops

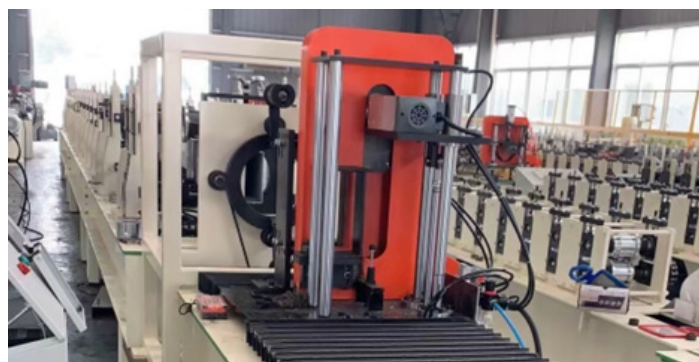


For inquiries about this machine, please head to <https://rollformingmachine.us/aluminum-patio-beam-machine>

New 2" x 2" Roll former



- Profile - 2" x 2" Tube
- Coil Width - 9.5"
- Forming Speed - 70 - 80
- Material thickness - 0.27
- Machine Weight - 6 Ton
- Machine Footprint - 33ft x 4 ft
- Main power - 240v - 3ph - 60Hz
- Motor - 8 Hp
- Gearbox - Chain Drive
- Stations - 22
- Cutting type - Flying saw
- Control system - Delta
- Safety covers- optional
- E Stops



For inquiries about this machine, please head to <https://rollformingmachine.us/new-2-x-2-rollformer-used-in-shade-and-patio-cover-and-pergola-industry>

Pergola & Patio Cover Machines

Patio W RollFormer

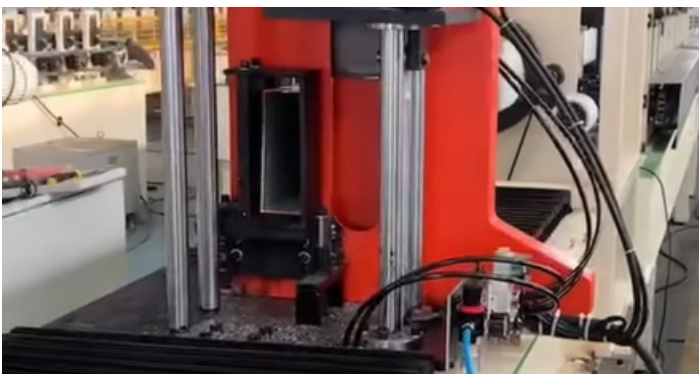


- Profile: Patio cover pan
- Coil Width: 19" +/-
- Forming Speed: 70ft +
- Material thickness: 0.27 - 0.32
- Machine Weight: 5 ton
- Machine Footprint: 32ft
- Main power: 240v - 3ph - 60Hz
- Motor: 8 Hp
- Gearbox: Chain drive
- Stations: 22
- Cutting type: Hydraulic / Electric
- Control system: Delta
- Safety covers
- E Stops

For inquiries about this machine, please head to <https://rollformingmachine.us/patio-w-rollformer>



8" x 3" Shade Structure and Patio Cover Beams



- Profile: 8" x 3" Joist - Beam
- Coil Width: 24"
- Forming Speed: 70" per min
- Material thickness: 0.32 to 0.40
- Machine Weight: 10 ton
- Machine Footprint: 54ft
- Main power: 240v - 3ph - 60Hz
- Motor: 8Hp
- Gearbox: Chain drive
- Stations: 26
- Cutting type: Flying saw
- Control system: Delta
- Safety covers: yes
- E Stops

For inquiries about this machine, please head to <https://rollformingmachine.us/8-x-3-shade-structure-and-patio-cover-beams>



Custom Tube Mill & Pipe Mill Machine



- For information and Specifications on this machine, please contact us.

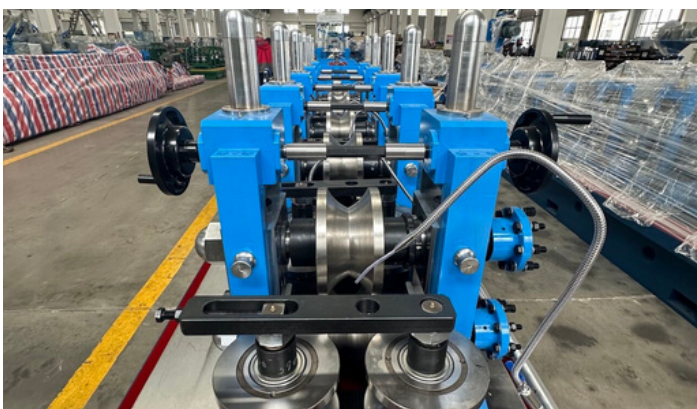


For inquiries about this machine, please head to <https://rollformingmachine.us/silo>

Tube Mill Line & Pipe Mill Line Machines



- For information and Specifications on this machine, please contact us.



For inquiries about this machine, please head to <https://rollformingmachine.us/tube-mill-line-pipe-mill-line-machines>

Stud and Track Roll Forming Machine



- Stud and Track Machine with auto packing and stacking system.
- Can produce profiles between 75mm to 150mm
- Flying shear
- Embossing - stamping
- Safety covers are with hydraulic lift up doors and sliding doors for easy access

For inquiries about this machine, please head to <https://rollformingmachine.us/stud-and-track-roll-forming-machine>



Multi Trim Roll Forming Machine



- Rolling 3 profiles including J trim, Ridge Cap, Corner Trim
- For information and Specifications on this machine, please contact us.



For inquiries about this machine, please head to <https://rollformingmachine.us/multi-trim-roll-forming-machine>

Foam Roof Panel Roll Forming Machine



- Profile - Foam sandwich panel
- Coil Width - 50" to 24"
- Forming Speed - 50ft per minute
- Material thickness - 24g to 29g
- Machine Weight - 7 ton
- Machine Footprint - 25ft x 7ft
- Main power - 12hp
- Motor - Chain drive
- Gearbox - Chain drive
- Stations - 13
- Cutting type - Pre shear
- Control system - CNC servo automatic width changing
- Safety covers- optional
- E Stops

For inquiries about this machine, please head to
<https://rollformingmachine.us/foam-roof-panel-roll-forming-machine>



Sheet Metal Folding Machine



- Heavy duty
- Folding Length 12 feet dimensions
- Power 240 Motor



For inquiries about this machine, please head to
<https://rollformingmachine.us/sheet-metal-folding-machine>

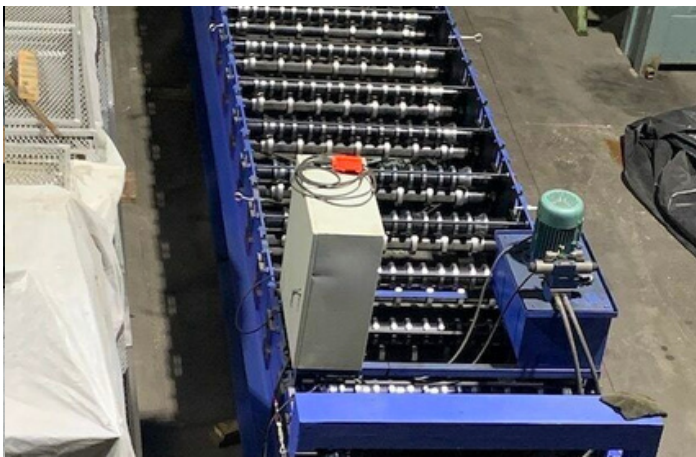
Custom Machines

PBU Roll Former



- Computer Control & Batching
- 7 Hp Motor 480v – 60Hz 3 Phase
- Safety Covers (13 Stations)
- Yasakawa Drive
- Hydraulic shear
- Manual 5 Ton Uncoiler
- E. Stops
- 22 ft x 5 ft x 5 ft
- Weight 3.5 Tons

For inquiries about this machine, please head to <https://rollformingmachine.us/pbu-rollformer>



Iowa Precision Hydraulic Shear Machine



- Restored slitter line
- New control cabinet
- 16g 60" cut to length line
- Straightening rollers



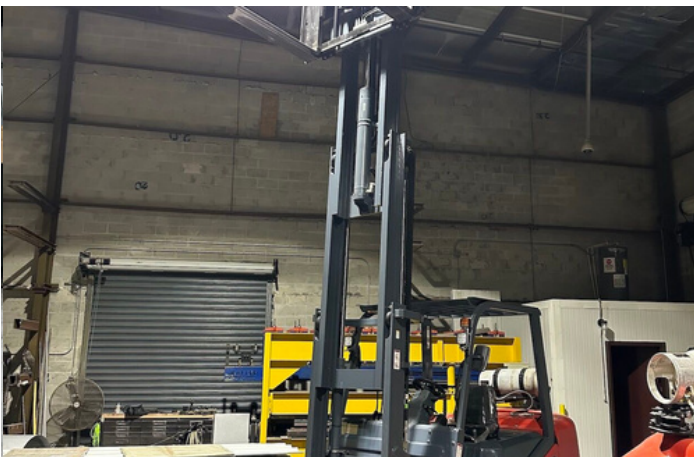
For inquiries about this machine, please head to <https://rollformingmachine.us/iowa-precision-hydraulic-shear-machine>

Horizon 5 Ton Forklift



- Hydraulic side shift forks
- Fuel Type: LPG - Gas
- Kubota engines with EPA certification
- Year of Manufacture: 2022
- Lift Height:
- Mast Type: 3 stages, 14 feet, 6" max height
- Shipped direct from Orlando Florida across the USA

For inquiries about this machine, please head to <https://rollformingmachine.us/horizon-5-ton-forklift>



Horizon 7 Ton Forklift



- 3ton - 7ton available
- Hydraulic side shift forks
- Fuel Type: LPG - Gas
- Kubota engines with EPA certification
- Year of Manufacture: 2022
- Lift Height:
- Mast Type: 2 stage
- Shipped direct from Orlando Florida across the USA
- Ideal for Metal Coil Handling

For inquiries about this machine, please head to <https://rollformingmachine.us/horizon-7-ton-forklift>



Fence Plank Rollformer



- Production capacity: 50ft
- Condition: New
- Fence Plank 6" Wide
- Channel Thickness: 0.27" – 0.32" / 0.5mm – 245
- Applicable Industries: Fencing
- Materials: Aluminum, Steel, Galvalume Painted
- Dimensions: 17' x 31 x 51
- Forming Steps: 12 Stations
- Machine weight 4 ton

For inquiries about this machine, please head to <https://rollformingmachine.us/fence-plank-rollformer>

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All Roll Forming Machinery is fully assembled and shipped from our factory in Orlando, Florida. Roll Forming Machines LLC does not provide in-house financing, but the leasing companies listed [here](#) can assist with financing our equipment. Roll Forming Machines LLC is not affiliated with any of these companies. We offer a 1-year warranty for parts and labor on each roll-forming machine for sale, plus tech support from our expert technicians.